



**Product Data Sheet &
General Processing Conditions**

**RTP 4601 HI
Syndiotactic Polystyrene (SPS)
Glass Fiber
Impact Modified**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	10 %	10 %	
Specific Gravity	1.10	1.10	D 792
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0060 in/in	0.60 %	D 955
Water Absorption, 24 hrs @ 23°C	0.010 %	0.010 %	D 570

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	1.6 ft-lbs/in	85 J/m	D 256
unnotched 1/8 in (3.2 mm) section	7.0 ft-lbs/in	374 J/m	D 4812
Tensile Strength	9500 psi	66 MPa	D 638
Tensile Elongation	2.5 %	2.5 %	D 638
Tensile Modulus	0.60 x 10 ⁶ psi	4137 MPa	D 638
Flexural Strength	15000 psi	103 MPa	D 790
Flexural Modulus	0.60 x 10 ⁶ psi	4137 MPa	D 790

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	560 - 620 °F	293 - 327 °C
Mold Temperature	160 - 300 °F	71 - 149 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C